



Safety Data Sheet

Section 1. Identification

Product name : ALPHA® OM-565 Solder Paste HRL3 88.5-5-M19
Product code : 270930
Product type : Solid.
Date of issue/Date of revision : November 18 2021.

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Section 2. Hazards identification

Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 3
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
AQUATIC HAZARD (ACUTE) - Category 3

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : Causes serious eye irritation.
Causes mild skin irritation.
Harmful to aquatic life.

Precautionary statements

Prevention : Wear eye or face protection. Avoid release to the environment. Wash hands thoroughly after handling.

Response : If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage : Store in cool/well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
bismuth	50-60	7440-69-9
tin	30-40	7440-31-5
Glycol Ether	1-10	-
Glycol Ether	1-10	-
red phosphorus	0.001-0.01	7723-14-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

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Section 4. First aid measures

- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 15 minutes. Get medical attention if adverse health effects persist or are severe. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes mild skin irritation.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : This material is harmful to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

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Section 5. Fire-fighting measures

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
tin	ACGIH TLV (United States, 3/2017). TWA: 2 mg/m ³ , (as Sn) 8 hours.

Ingredient name	Exposure limits
tin	TW Ministry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 6/2014). Notes: as Sn STEL: 4 mg/m ³ , (as Sn) 15 minutes. TWA: 2 mg/m ³ , (as Sn) 8 hours.

Ingredient name	Exposure limits
tin red phosphorus	ACGIH TLV (United States, 3/2017). TWA: 2 mg/m ³ , (as Sn) 8 hours. GBZ 2.1 (China, 4/2007). PC-STEL: 0.1 mg/m ³ 15 minutes. PC-TWA: 0.05 mg/m ³ 8 hours.

Ingredient name	Exposure limits
tin antimony	Ministry of Employment and Labor (Republic of Korea, 8/2016). TWA: 2 mg/m ³ 8 hours. Ministry of Employment and Labor (Republic of Korea, 8/2016). Notes: as Sb TWA: 0.5 mg/m ³ , (as Sb) 8 hours.

Ingredient name	Exposure limits
tin	DOSH USECHH (Malaysia, 4/2000). TWA: 2 mg/m ³ 8 hours.

Ingredient name	Exposure limits
tin	Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 2 mg/m ³ 8 hours.

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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Section 8. Exposure controls/personal protection

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Solid.
- Color** : Gray.
- Odor** : Mild.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Closed cup: >93.33°C (>200°F)
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : Not available.
- Solubility** : Insoluble in the following materials: cold water.
- VOC** : 40.9 g/l
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.

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Section 9. Physical and chemical properties

Decomposition temperature : Not available.

Viscosity : Not available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Routes of entry : Dermal contact. Eye contact. Inhalation. Ingestion.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
bismuth	LD50 Oral	Rat	5 g/kg	-
tin	LD50 Oral	Rat	>2000 mg/kg	-
Glycol Ether	LD50 Oral	Rat - Female	2600 mg/kg	-
Glycol Ether	LD50 Dermal	Rabbit	1.4 g/kg	-
	LD50 Oral	Rat	2400 mg/kg	-
red phosphorus	LD50 Oral	Rat	3.03 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Glycol Ether	Eyes - Moderate irritant	Rabbit	-	5 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 750 Micrograms	-
	Skin - Mild irritant	Rabbit	-	24 hours 10 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
	Skin - Severe irritant	Rabbit	-	24 hours 500 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

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Section 11. Toxicological information

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes mild skin irritation.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
 irritation
 redness
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	8544.7 mg/kg
Dermal	32823.4 mg/kg

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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Glycol Ether	EC50 315 mg/l	Algae	96 hours
	EC50 >100 mg/l	Daphnia	48 hours
red phosphorus	LC50 564 mg/l	Fish	96 hours
	Acute EC50 250 µg/l Fresh water	Crustaceans - Gammarus fasciatus - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute EC50 30 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 2 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Glycol Ether	1.896	-	low
Glycol Ether	1.7	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-

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Section 14. Transport information

Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

Taiwan

SDS complies with the Regulation of Labeling and Hazard Communication of Hazardous Chemicals

List of chemicals reputed to be a "threat of imminent danger" : This product contains substances considered to be a "Threat of imminent danger": tin.

OSHA Article 29 : None of the components are listed.

OSHA Article 30 : None of the components are listed.

China

SDS complies with the General Rules for Classification and Hazardous Communication of Chemicals GB-13690-2009, GB-30000 series, and GB/T 16438-2008.

List of Goods banned for Importing

None of the components are listed.

Inventory of Hazardous Chemicals

None of the components are listed.

List of Goods banned for Exporting

None of the components are listed.

List of Toxic Chemicals Severely Restricted for Importing & Exporting by China

None of the components are listed.

Inventory of Highly Toxic Chemicals

None of the components are listed.

Catalogue of Hazardous Chemicals of Priority Management

None of the components are listed.

Catalogue of Priority Hazardous Chemicals for Environmental Management

None of the components are listed.

Other China Regulations

Catalogue of Hazardous Chemicals (2015)
 Classification & code of dangerous goods (GB 6944-2012)
 Production Safety Law of the People's Republic of China
 Law of the People's Republic of China on Prevention and Control of Occupational Diseases
 Environmental Protection Law of the People's Republic of China
 Regulation on Work Safety Licenses
 Classification of transportation packing type of dangerous goods GB/T 15098-2008
 General rules for classification and hazardous communication of chemicals GB 13690-2009
 List of Dangerous Goods GB12268-2012
 Occupational Exposure Limits (OELs) for hazardous chemicals GBZ 2.1-2007
 Hazardous Chemicals Safety Management Ordinance China (2013 revised)
 Safety data sheet for chemical products: content & order of sections GB/T 16483-2008
 Rules for classification and labelling of chemicals GB30000-2013

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Section 15. Regulatory information

Guidance on the compilation of safety data sheet for chemical products GB/T 17519-2013

Republic of Korea

A. Regulation according to ISHA

**ISHA article 37
(Harmful substances prohibited from manufacture)** : None of the components are listed.

**ISHA article 38
(Harmful substances requiring permission)** : None of the components are listed.

Article 2 of Youth Protection Act on Substances Hazardous to Youth : Not applicable.

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

Tin

Antimony

ISHA Enforcement Regs Annex 11-3 (Exposure standards established for harmful factors) : None of the components are listed.

ISHA Enforcement Regs Annex 11-4 (Harmful factors subject to Work Environment Measurement) : The following components are listed: Tin, metal

ISHA Enforcement Regs Annex 12-2 (Harmful Factors Subject to Special Health Check-up) : The following components are listed: Tin and compounds

Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control) : The following components are listed: Tin and its compounds; Antimony and its compounds (Antimony trioxide)

B. Regulation according to Chemicals Control Act

K-Reach Article 20 (Toxic chemicals) : Not applicable

K-Reach Article 27 (Prohibited) : None of the components are listed.

K-Reach Article 27 (Restricted) : None of the components are listed.

Existing Chemical Substances Subject to Registration : None of the components are listed.

CSCA Article 11 (TRI) : The following components are listed: Tin and its compounds; Antimony and its compounds

CSCA Article 39 (Accident Precaution Chemicals) : None of the components are listed.

C. Dangerous Materials Safety Management Act : Not available.

Section 15. Regulatory information

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Singapore - hazardous chemicals under government control

None.

Japan

Fire Service Law

Category	Substance name/Type	Danger category	Signal word	Designated quantity
Category IV	Material that contains: Class III petroleum	III	Flammable - Keep Fire Away	2000 L
	Material that contains: Class III petroleum (Water soluble)	III	Flammable - Keep Fire Away	4000 L

Fire Service Law - Obstructive materials : Not listed

Designated combustibles : Not available. **Designated quantity** : Not available.

Maritime Safety Law

Notification Regulating Transportation of Dangerous Materials by Sea

None of the components are listed.

Container class

None of the components are listed.

ISHL

Use of specified chemical substances

None of the components are listed.

Label requirements

Ingredient name	%	Status
Tin and its compounds	≥25 - ≤50	Listed

Chemicals requiring notification

Ingredient name	%	Status
Tin and its compounds	≥25 - ≤50	Listed
Silver and its compounds (water-soluble)	<1.0	Listed

Carcinogen

None of the components are listed.

Mutagen

None of the components are listed.

Corrosive liquid : Not listed

ISHL Appendix 1 : Not available.

Lead regulation : Not listed

Prevention of Tetraalkyl Lead Poisoning : Not listed

Harmful Substances Subject to Obtaining Permission for Manufacturing : Not listed

Harmful Substances, Prohibited for Manufacturing : Not listed

Section 15. Regulatory information

Dangerous Substances : Combustible

Organic solvents poisoning prevention : Not available.

Chemical Substances Control Law (CSCL)

None of the components are listed.

Poisonous and Deleterious Substances

None of the components are listed.

Pollutant Release and Transfer Registers (PRTR)

None of the components are listed.

JSOH Carcinogen : Not listed

Law Concerning Prevention of Pollution of the Ocean and Maritime Disaster : Not available.

Road law : Not available.

List of Specially Controlled Industrial Waste : Not listed

Occupational Safety and Health Law : Not available.

Explosives Control Law

None of the components are listed.

High Pressure Gas Control Law : Not available.

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

International lists

National inventory

Australia : Not determined.

Canada : At least one component is not listed in DSL but all such components are listed in NDSL.

China : Not determined.

Europe : All components are listed or exempted.

Japan : Not determined.

Malaysia : Not determined.

New Zealand : Not determined.

Philippines : Not determined.

Republic of Korea : All components are listed or exempted.

Taiwan : All components are listed or exempted.

Thailand : Not determined.

Turkey : Not determined.

United States : At least one component is not listed.

Viet Nam : Not determined.

Section 16. Other information

History

Date of issue/Date of revision : November 18 2021.
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Prepared by : **Regulatory Affairs Department**
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Key to abbreviations

: ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 UN = United Nations

Procedure used to derive the classification

Classification	Justification
Skin Irrit. 3, H316 Eye Irrit. 2A, H319 Aquatic Acute 3, H402	Calculation method Calculation method Calculation method

References : Not available.

✔ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.